



# Pneumatic Catalogue

Quick Coupling Systems for  
Pneumatic and Fluid Handling

aerospace  
climate control  
electromechanical  
filtration  
fluid & gas handling  
hydraulics  
pneumatics  
process control  
sealing & shielding



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**Other designs in series 24**

The following other designs can be found from page:

- Safety Self-Venting P. 290

**Technical Description**

1/4" Industrial brass coupling according to ISO 6150 B and US MIL-SPEC 4109.

Coupling system with single-hand operation, which stands out for its solid brass design and corresponding sleeve design. Hardened steel plug counters vibrations and effects of external forces.

**Working Temperature\***

-20°C up to +100°C (NBR) depending on the medium.

\* For temperatures below -20°C and over +100°C and depending on the medium, other seal variants (FKM, EPDM, FFKM) are available.

**Working Pressure\*\***

**35 bar**

\*\* maximum static working pressure with safety factor 4 to 1.

**Material**

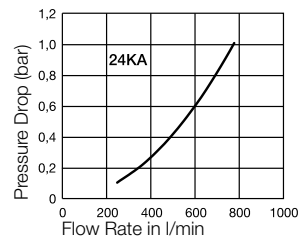
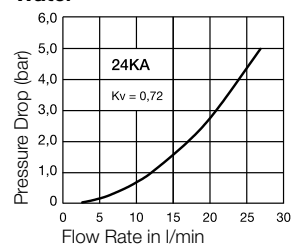
**Coupling:** Brass

**Plug:** Steel nickel plated or Brass

**Seals:** NBR

**Interchangeability**

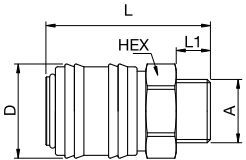
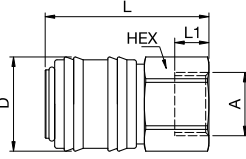
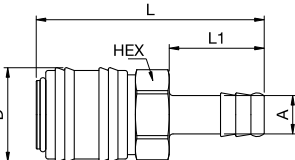
- Rectus 23
- Rectus 1400/1423
- Industr. Interchange 1/4"
- US-MIL-SPEC-C-4109
- ISO 6150 B
- Cejn 310
- Hansen 3000
- FASTER
- Gromelle 600
- Parker 20 1/4" + 30 1/4"
- JWL 521 + JWL 531

**Flow diagrams****Air****Water**



## Couplings – with valve

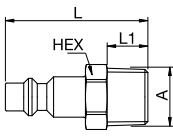
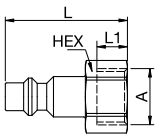
## Series 24KA

	Connection A	HEX mm	HEX1 mm	L mm	L1 mm	L2 mm	D mm	B mm	G mm	Version	Part Number
 <p>Male Thread</p>	G 1/4	22		43	9		25			blank	24KAAW13MPX
	G 1/4	22		43	9		25			nickel plated	24KAAW13MPN
	G 3/8	22		43	9		25			blank	24KAAW17MPX
	G 3/8	22		43	9		25			nickel plated	24KAAW17MPN
	G 1/2	22		46	12		25			blank	24KAAW21MPX
	G 1/2	22		46	12		25			nickel plated	24KAAW21MPN
 <p>Female Thread</p>	G 1/4	22		43	11		25			blank	24KAIW13MPX
	G 1/4	22		43	11		25			nickel plated	24KAIW13MPN
	G 3/8	22		43	9		25			blank	24KAIW17MPX
	G 3/8	22		43	9		25			nickel plated	24KAIW17MPN
	G 1/2	22		46	12		25			blank	24KAIW21MPX
	G 1/2	22		46	12		25			nickel plated	24KAIW21MPN
 <p>Hose Barb</p>	6 mm	21		60	25		25			blank	24KATF06MPX
	8 mm	21		60	25		25			blank	24KATF08MPX
	8 mm	21		60	25		25			nickel plated	24KATF08MPN
	9 mm	21		60	25		25			blank	24KATF09MPX
	10 mm	21		60	25		25			blank	24KATF10MPX
	13 mm	21		60	25		25			blank	24KATF13MPX



## Plugs - without valve

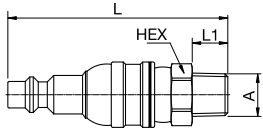
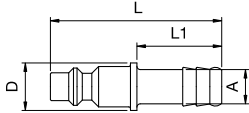
## Series 23SF

	Connection A	HEX mm	HEX1 mm	L mm	L1 mm	L2 mm	D mm	B mm	G mm	Version	Part Number
 <p>Male Thread</p>	R 1/8	13		39	9					Steel	23SFAK10SXN
	R 1/4	14		42	12					Steel	23SFAK13SXN
	G 1/4	14		42	12					Brass	23SFAW13MXX
	R 3/8	17		42	12					Steel	23SFAK17SXN
	G 3/8	17		42	12					Brass	23SFAW17MXX
	R 1/2	22		48	17					Steel	23SFAK21SXN
 <p>Female Thread</p>	G 1/8	14		36	9					Steel	23SFIW10SXN
	G 1/4	17		36	9					Steel	23SFIW13SXN
	G 1/4	17		36	9					Brass	23SFIW13MXX
	G 3/8	19		36	9					Steel	23SFIW17SXN
	G 3/8	19		36	9					Brass	23SFIW17MXX
	G 1/2	24		39	12					Steel	23SFIW21SXN



## Plugs – without valve

Series 23SF

	Connection A	HEX mm	HEX1 mm	L mm	L1 mm	L2 mm	D mm	B mm	G mm	Version	Part Number
 <p>Flex Joint, Male Thread</p>	R 1/4	17		68	11					Steel	23FAAK13SPN
 <p>Hose Barb</p>	6 mm			51	25		14			Steel	23SFTF06SXN
	6 mm			51	25		14			Brass	23SFTF06MXX
	8 mm			51	25		14			Steel	23SFTF08SXN
	8 mm			51	25		14			Brass	23SFTF08MXX
	9 mm			51	25		14			Steel	23SFTF09SXN
	9 mm			51	25		14			Brass	23SFTF09MXX
	10 mm			51	25		14			Steel	23SFTF10SXN
	10 mm			51	25		14			Brass	23SFTF10MXX
	13 mm			51	25		14			Steel	23SFTF13SXN



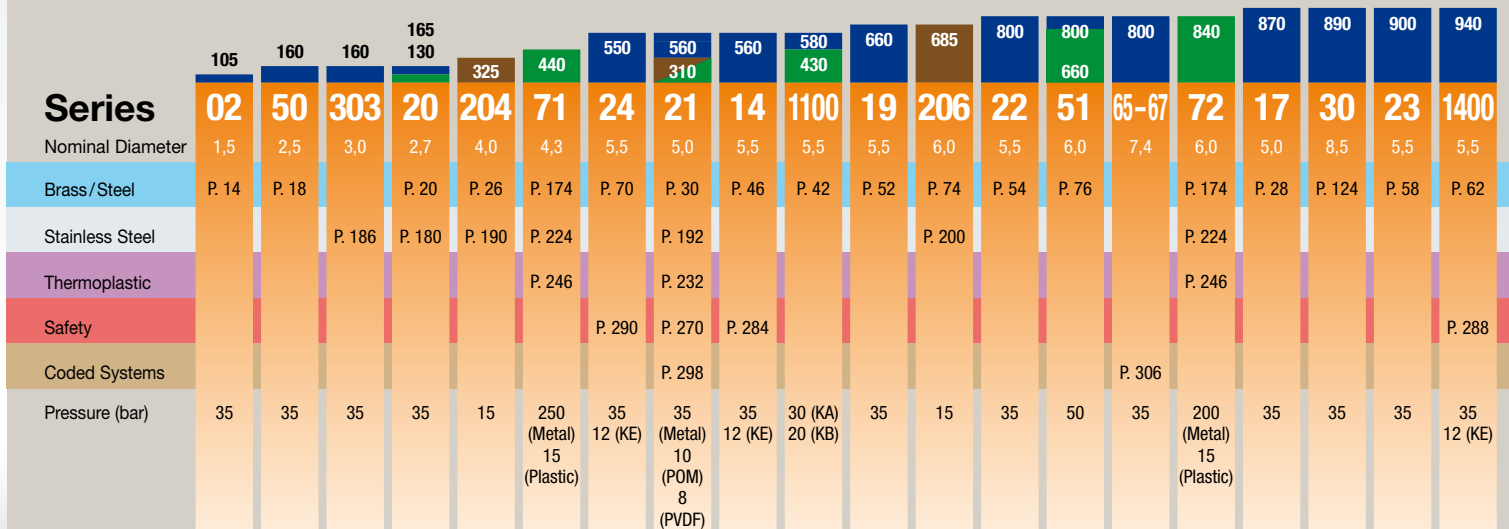
# ALL OUR PERFORMANCE CAPACITY AT A GLANCE.

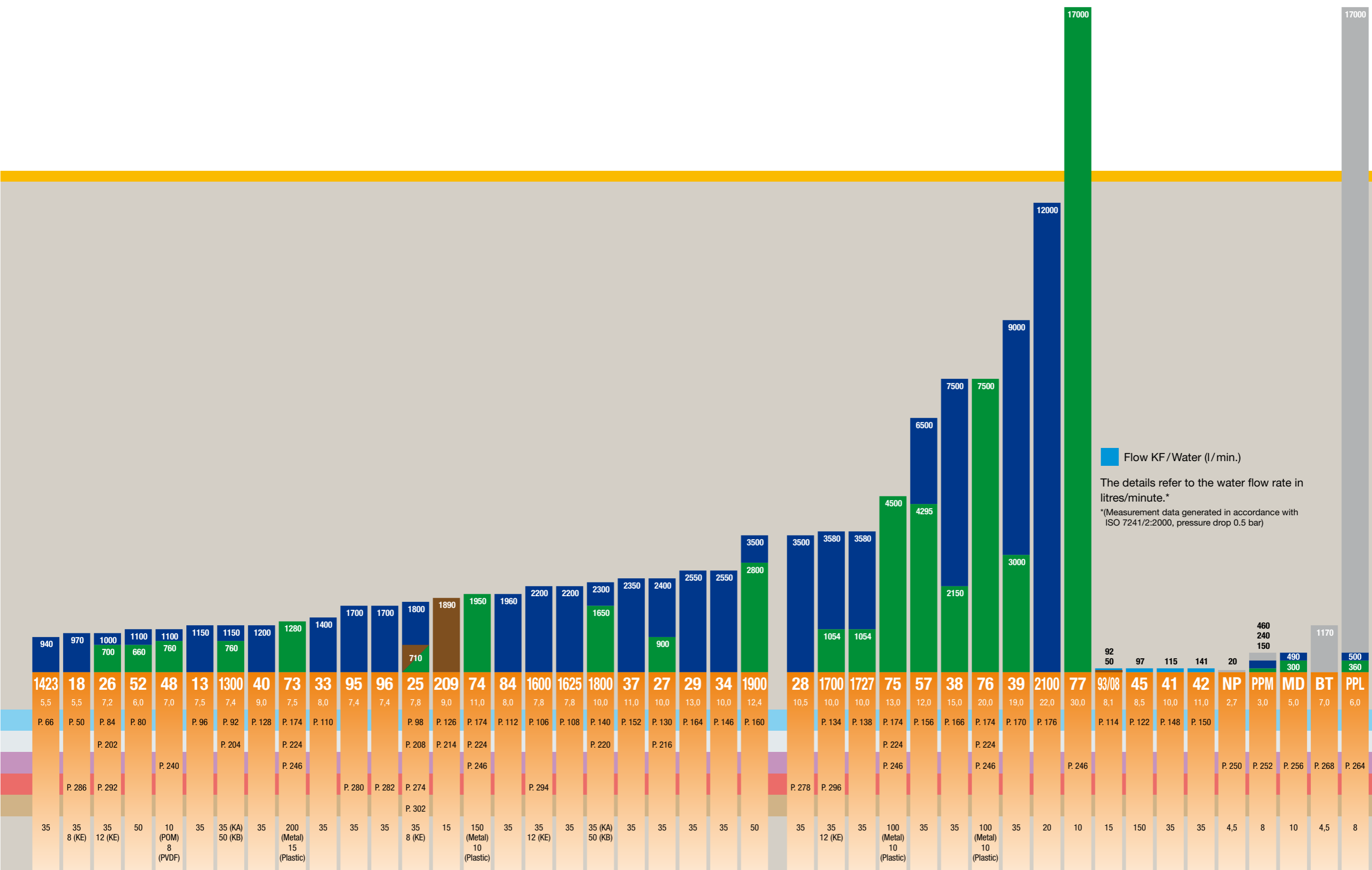
Using this flow rate diagram, you can identify at a glance the coupling series suited to your application and the corresponding operating pressure.

- Flow KL (l/min.) – leak-free coupling systems
- Flow KB (l/min.) – double shut-off coupling systems
- Flow KA (l/min.) – single shut-off coupling systems
- Flow KF (l/min.) – straight-through coupling systems

The details refer to the air flow rate in litres/minute.\*

\* (Measurement data generated in accordance with ISO 6358; CCTOP RP50P at input pressure 6 bar, pressure drop 0.5 bar)





**Flow KF/Water (l/min.)**

The details refer to the water flow rate in litres/minute.\*

\*(Measurement data generated in accordance with ISO 7241/2:2000, pressure drop 0.5 bar)

Series	Nominal Diameter	Material	Pressure (bar)
P. 66	5,5	Brass/Steel	35
P. 50	5,5	Brass/Steel	35 8 (KE)
P. 84	7,2	Brass/Steel	35 12 (KE)
P. 80	6,0	Brass/Steel	50
P. 96	7,5	Brass/Steel	35
P. 92	7,4	Brass/Steel	35 (KA) 50 (KB)
P. 128	9,0	Brass/Steel	35
P. 174	7,5	Stainless Steel	200 (Metal) 15 (Plastic)
P. 110	8,0	Brass/Steel	35
P. 106	7,4	Brass/Steel	35
P. 108	7,4	Brass/Steel	35
P. 140	11,0	Stainless Steel	150 (Metal) 10 (Plastic)
P. 112	8,0	Brass/Steel	35
P. 106	7,8	Brass/Steel	35 12 (KE)
P. 108	7,8	Brass/Steel	35
P. 140	10,0	Stainless Steel	35 (KA) 50 (KB)
P. 152	11,0	Brass/Steel	35
P. 130	10,0	Brass/Steel	35
P. 164	13,0	Brass/Steel	35
P. 146	10,0	Brass/Steel	35
P. 160	12,4	Stainless Steel	50
P. 278	10,5	Brass/Steel	35
P. 134	10,0	Brass/Steel	35 12 (KE)
P. 138	10,0	Brass/Steel	35
P. 174	13,0	Stainless Steel	100 (Metal) 10 (Plastic)
P. 156	12,0	Stainless Steel	35
P. 166	15,0	Brass/Steel	35
P. 174	20,0	Stainless Steel	100 (Metal) 10 (Plastic)
P. 170	19,0	Brass/Steel	35
P. 176	22,0	Brass/Steel	20
P. 246	30,0	Stainless Steel	10
P. 114	8,1	Brass/Steel	15
P. 122	8,5	Brass/Steel	150
P. 148	10,0	Brass/Steel	35
P. 150	11,0	Brass/Steel	35
NP	2,7	Brass/Steel	4,5
PPM	3,0	Brass/Steel	8
MD	5,0	Brass/Steel	10
BT	7,0	Brass/Steel	4,5
PPL	6,0	Brass/Steel	8

**Series**

Nominal Diameter

Brass/Steel

Stainless Steel

Thermoplastic

Safety

Coded Systems

Pressure (bar)



# Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374



## Aerospace

### Key Markets

Aftermarket services  
Commercial transports  
Engines  
General & business aviation  
Helicopters  
Launch vehicles  
Military aircraft  
Missiles  
Power generation  
Regional transports  
Unmanned aerial vehicles

### Key Products

Control systems & actuation products  
Engine systems & components  
Fluid conveyance systems & components  
Fluid metering, delivery & atomization devices  
Fuel systems & components  
Fuel tank inerting systems  
Hydraulic systems & components  
Thermal management  
Wheels & brakes



## Climate Control

### Key Markets

Agriculture  
Air conditioning  
Construction Machinery  
Food & beverage  
Industrial machinery  
Life sciences  
Oil & gas  
Precision cooling  
Process  
Refrigeration  
Transportation

### Key Products

Accumulators  
Advanced actuators  
CO<sub>2</sub> controls  
Electronic controllers  
Filter driers  
Hand shut-off valves  
Heat exchangers  
Hose & fittings  
Pressure regulating valves  
Refrigerant distributors  
Safety relief valves  
Smart pumps  
Solenoid valves  
Thermostatic expansion valves



## Electromechanical

### Key Markets

Aerospace  
Factory automation  
Life science & medical  
Machine tools  
Packaging machinery  
Paper machinery  
Plastics machinery & converting  
Primary metals  
Semiconductor & electronics  
Textile  
Wire & cable

### Key Products

AC/DC drives & systems  
Electric actuators, gantry robots & slides  
Electrohydraulic actuation systems  
Electromechanical actuation systems  
Human machine interface  
Linear motors  
Stepper motors, servo motors, drives & controls  
Structural extrusions



## Filtration

### Key Markets

Aerospace  
Food & beverage  
Industrial plant & equipment  
Life sciences  
Marine  
Mobile equipment  
Oil & gas  
Power generation & renewable energy  
Process  
Transportation  
Water Purification

### Key Products

Analytical gas generators  
Compressed air filters & dryers  
Engine air, coolant, fuel & oil filtration systems  
Fluid condition monitoring systems  
Hydraulic & lubrication filters  
Hydrogen, nitrogen & zero air generators  
Instrumentation filters  
Membrane & fiber filters  
Microfiltration  
Sterile air filtration  
Water desalination & purification filters & systems



## Fluid & Gas Handling

### Key Markets

Aerial lift  
Agriculture  
Bulk chemical handling  
Construction machinery  
Food & beverage  
Fuel & gas delivery  
Industrial machinery  
Life sciences  
Marine  
Mining  
Mobile  
Oil & gas  
Renewable energy  
Transportation

### Key Products

Check valves  
Connectors for low pressure fluid conveyance  
Deep sea umbilicals  
Diagnostic equipment  
Hose couplings  
Industrial hose  
Mooring systems & power cables  
PTFE hose & tubing  
Quick couplings  
Rubber & thermoplastic hose  
Tube fittings & adapters  
Tubing & plastic fittings



## Hydraulics

### Key Markets

Aerial lift  
Agriculture  
Alternative energy  
Construction machinery  
Forestry  
Industrial machinery  
Machine tools  
Marine  
Material handling  
Mining  
Oil & gas  
Power generation  
Refuse vehicles  
Renewable energy  
Truck hydraulics  
Turf equipment

### Key Products

Accumulators  
Cartridge valves  
Electrohydraulic actuators  
Human machine interfaces  
Hybrid drives  
Hydraulic cylinders  
Hydraulic motors & pumps  
Hydraulic systems  
Hydraulic valves & controls  
Hydrostatic steering  
Integrated hydraulic circuits  
Power take-offs  
Power units  
Rotary actuators  
Sensors



## Pneumatics

### Key Markets

Aerospace  
Conveyor & material handling  
Factory automation  
Life science & medical  
Machine tools  
Packaging machinery  
Transportation & automotive

### Key Products

Air preparation  
Brass fittings & valves  
Manifolds  
Pneumatic accessories  
Pneumatic actuators & grippers  
Pneumatic valves & controls  
Quick disconnects  
Rotary actuators  
Rubber & thermoplastic hose & couplings  
Structural extrusions  
Thermoplastic tubing & fittings  
Vacuum generators, cups & sensors



## Process Control

### Key Markets

Alternative fuels  
Biopharmaceuticals  
Chemical & refining  
Food & beverage  
Marine & shipbuilding  
Medical & dental  
Microelectronics  
Nuclear Power  
Offshore oil exploration  
Oil & gas  
Pharmaceuticals  
Power generation  
Pulp & paper  
Steel  
Water/wastewater

### Key Products

Analytical Instruments  
Analytical sample conditioning products & systems  
Chemical injection fittings & valves  
Fluoropolymer chemical delivery fittings, valves & pumps  
High purity gas delivery fittings, valves, regulators & digital flow controllers  
Industrial mass flow meters/controllers  
Permanent no-weld tube fittings  
Precision industrial regulators & flow controllers  
Process control double block & bleeds  
Process control fittings, valves, regulators & manifold valves



## Sealing & Shielding

### Key Markets

Aerospace  
Chemical processing  
Consumer  
Fluid power  
General industrial  
Information technology  
Life sciences  
Microelectronics  
Military  
Oil & gas  
Power generation  
Renewable energy  
Telecommunications  
Transportation

### Key Products

Dynamic seals  
Elastomeric o-rings  
Electro-medical instrument design & assembly  
EMI shielding  
Extruded & precision-cut, fabricated elastomeric seals  
High temperature metal seals  
Homogeneous & inserted elastomeric shapes  
Medical device fabrication & assembly  
Metal & plastic retained composite seals  
Shielded optical windows  
Silicone tubing & extrusions  
Thermal management  
Vibration dampening

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